

Abstract of the Disclosure

A method and continuous casting device for dynamically placing rolling segments against a cast bar made of metal, particularly steel. The continuous casting device is a bloom or billet casting device and has pairs of rollers that are placed against each other in a position-controlled and pressure-controlled manner by piston-cylinder units. The hydraulic pressure is switched from position-controlled operation to pressure-controlled operation when a threshold pressure is reached. The roller segments are arranged in the hot bar zone and the soft reduction zone.